

**Typical Applications**

- Motorways and highways
- Streetscapes with shared zones for pedestrians and vehicles
- Busways, bus stops and railway interchanges
- Bridge abutments and tunnel portals
- Median strips
- Right hand turn bays
- Kerbside gutters

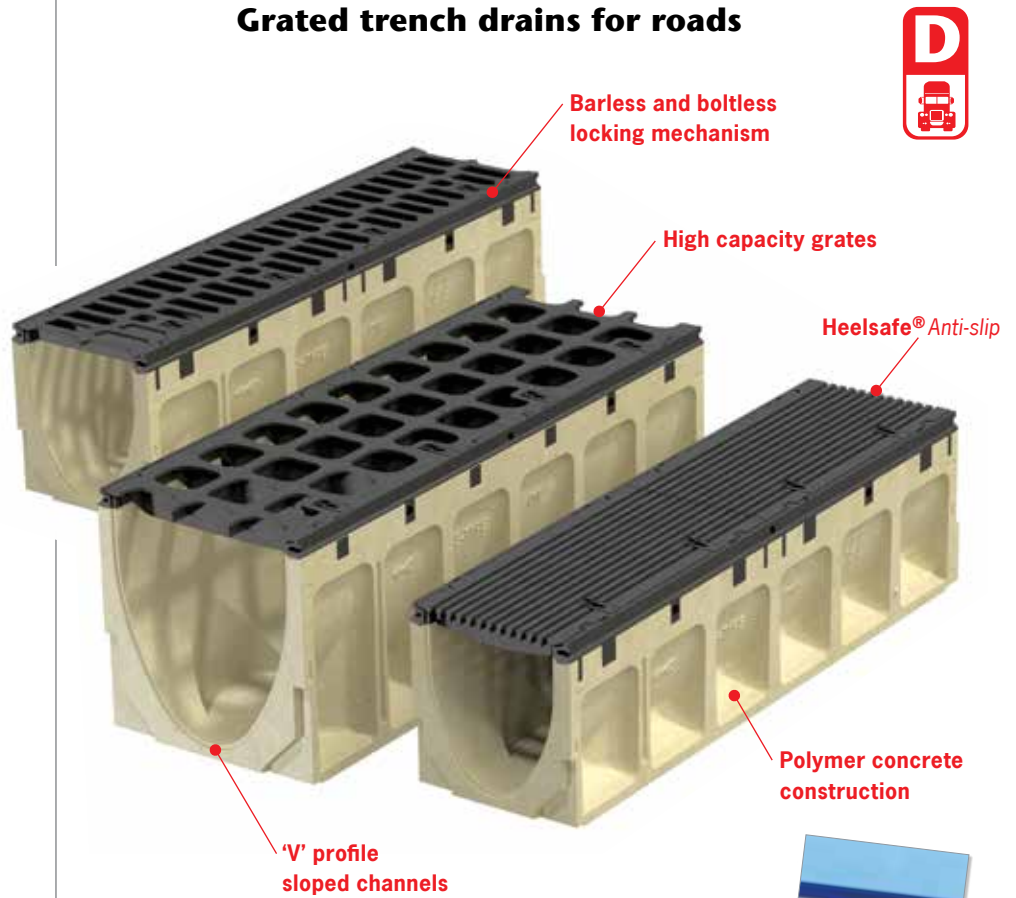
**Problem Areas**

- Flat pavements and road surfaces
- Restricted road shoulders
- Limited space due to underground services

**Water Management**

- Provision of continuous capture inlets
- Prevention of aquaplaning, property damage and water splashing pedestrians
- Containment of toxins and fuel spills in environmentally sensitive areas

**Grated trench drains for roads**



**Austrroads Guide to Road Design Part 5A: Drainage**, acknowledges ACO's TrafficDrain as a practical solution to control the width of gutter flow through the drain's continuous capture inlets.



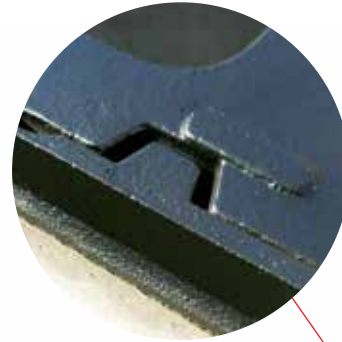
TrafficDrain combines the benefits of Polycrete® Channels<sup>1</sup> with a choice of purpose designed grates to minimise ponding and other dangers to road users.

The iron Hi-Flo and Transverse grates ensure maximum water intake, resulting in quick removal of water from the road surface. The iron Heelsafe® Anti-Slip<sup>2</sup> grate provides pedestrian safety in heavily foot trafficked areas.

All grates are secured with the PowerLok® barless and boltless locking system that enables quick and easy access for maintenance operations.

<sup>1</sup>Polycrete® refers to ACO products made from polymer concrete.

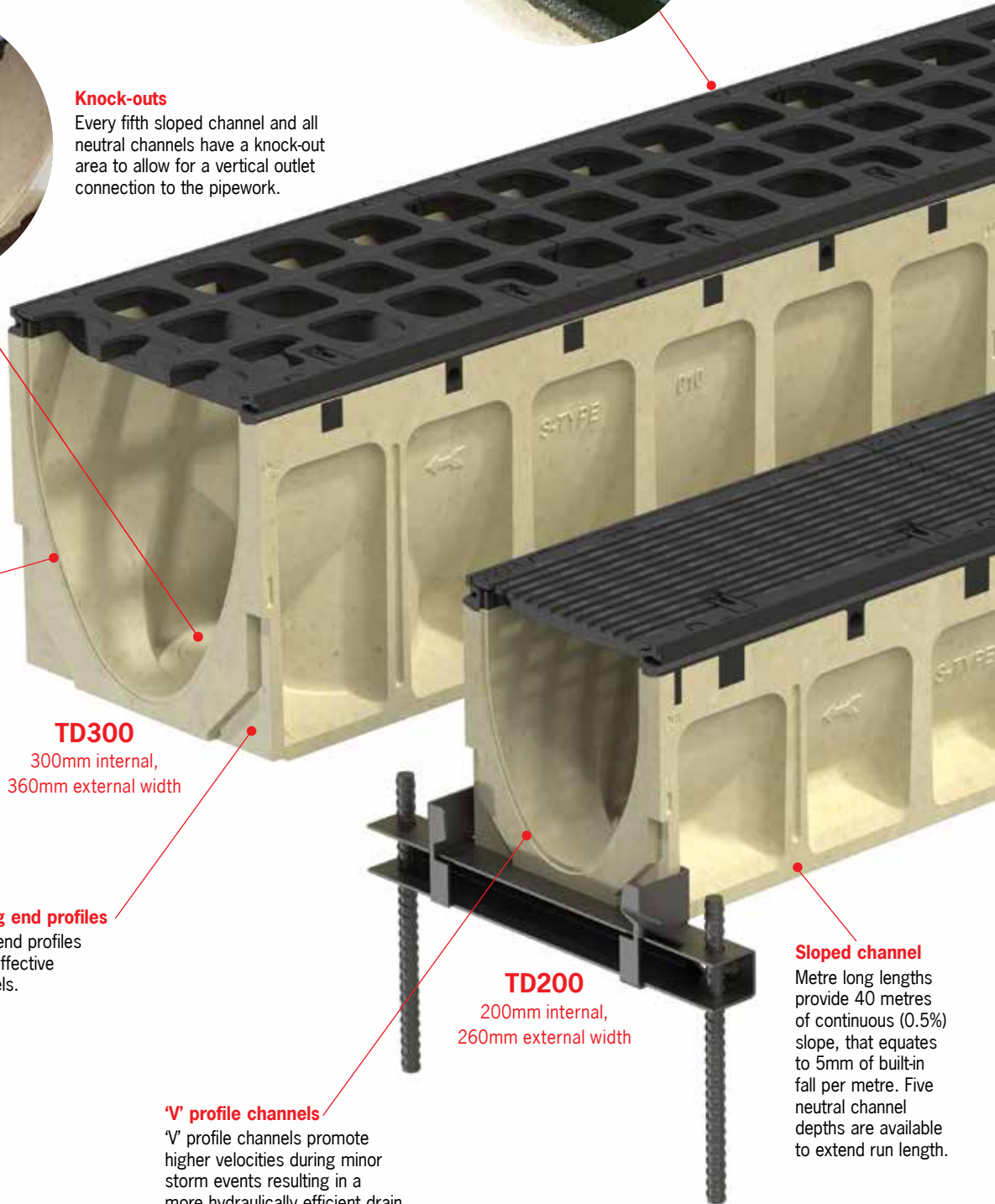
<sup>2</sup>Heelsafe® is ACO's trademark for a pedestrian friendly grate.



**Anti-shunt lugs**  
Recesses in grates fit around anti-shunt lugs on the edge rail to prevent longitudinal movement under dynamic wheel loads.



**Knock-outs**  
Every fifth sloped channel and all neutral channels have a knock-out area to allow for a vertical outlet connection to the pipework.



**SF Sealant Groove**  
SF Sealant Groove is cast into both ends of the channel and allows for a bead of flexible sealant to be applied at the channel joints. The sealant ensures contaminated water does not infiltrate into environmentally sensitive areas.

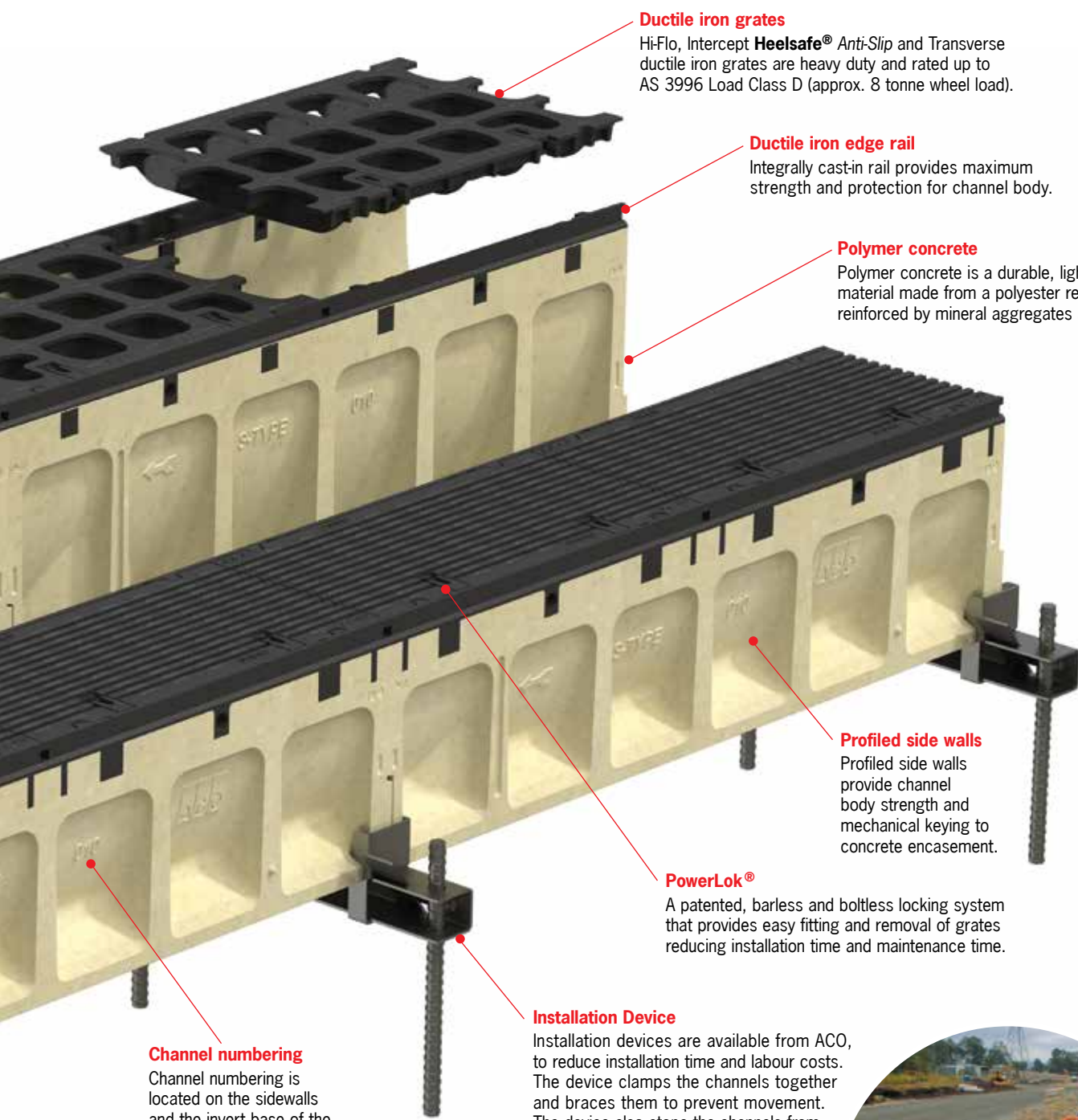
**TD300**  
300mm internal,  
360mm external width

**Interconnecting end profiles**  
Interconnecting end profiles allow easy and effective joining of channels.

**'V' profile channels**  
'V' profile channels promote higher velocities during minor storm events resulting in a more hydraulically efficient drain compared to 'U' profile channels.

**TD200**  
200mm internal,  
260mm external width

**Sloped channel**  
Metre long lengths provide 40 metres of continuous (0.5%) slope, that equates to 5mm of built-in fall per metre. Five neutral channel depths are available to extend run length.



**Ductile iron grates**

Hi-Flo, Intercept **Heelsafe**® Anti-Slip and Transverse ductile iron grates are heavy duty and rated up to AS 3996 Load Class D (approx. 8 tonne wheel load).

**Ductile iron edge rail**

Integrally cast-in rail provides maximum strength and protection for channel body.

**Polymer concrete**

Polymer concrete is a durable, lightweight material made from a polyester resin binder, reinforced by mineral aggregates and fillers.

**Profiled side walls**

Profiled side walls provide channel body strength and mechanical keying to concrete encasement.

**PowerLok**®

A patented, barless and boltless locking system that provides easy fitting and removal of grates reducing installation time and maintenance time.

**Installation Device**

Installation devices are available from ACO, to reduce installation time and labour costs. The device clamps the channels together and braces them to prevent movement. The device also stops the channels from floating during the single concrete pour.

**Channel numbering**

Channel numbering is located on the sidewalls and the invert base of the channel. The number of the connecting channel is embossed and located at the end of each channel to aid identification.



**TrafficDrain grates**

All TrafficDrain grates are purpose designed to meet Australian road requirements.

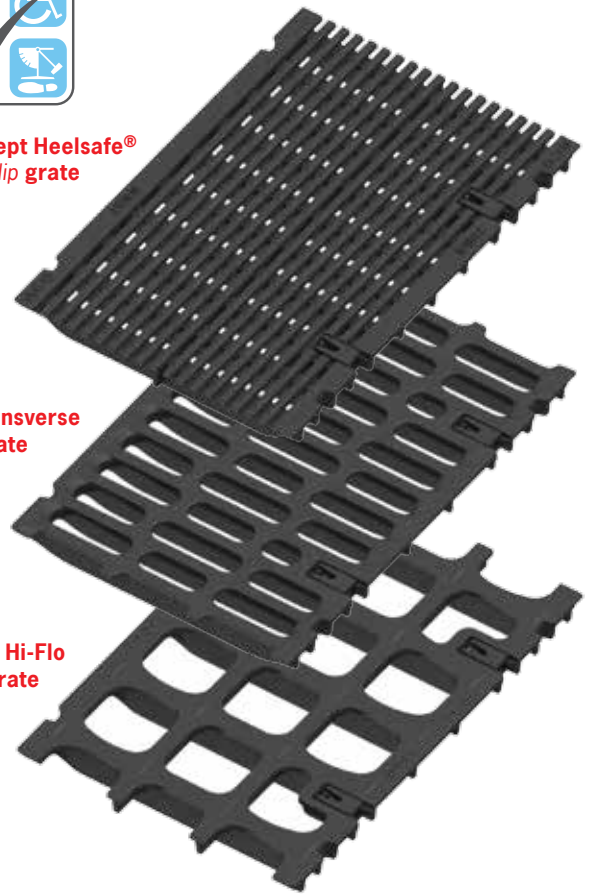
- Rated to Load Class D 210kN, AS 3996 Access Covers and Grates. NATA endorsed test reports available
- Bicycle wheel compliant in all directions, AS 3996
- Manufactured from ductile iron Grade 500/7, AS 1831 Ductile Cast Iron
- Anti-shunt provisions prevent longitudinal movements from dynamic wheel loads
- **PowerLok®** is a barless and boltless locking system that provides easy fitting and removal of grates reducing installation time and maintenance time



**Iron Intercept Heelsafe®**  
Anti-Slip grate

**Iron Transverse**  
grate

**Iron Hi-Flo**  
grate



**Pedestrian safe grate**

**Iron Intercept Heelsafe® Anti-Slip grate**

The Iron Intercept **Heelsafe®** Anti-Slip grate is designed to be heel friendly and slip resistant for pedestrian crossings and other high pedestrian traffic areas.

The grate has 8mm slots that meet the requirements of:

- Clause 3.3.5 – Surface Openings in Pedestrian Areas, AS 3996 Access Covers and Grates
- Clause 9(c) – Ground and Floor Surfaces addressing wheelchair and walking cane safety, AS 1428.2 Design for Access and Mobility

This grate is independently tested for slip resistance to P3 (wet pendulum) and R10 (oil-wet platform), AS 4586 Slip resistance classification of new pedestrian surface materials. NATA endorsed test reports are available.

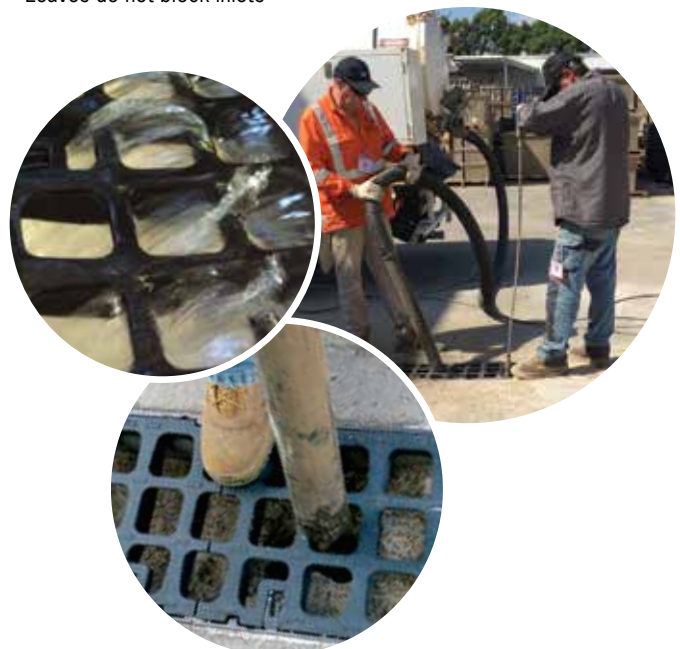


**High capacity grates**

**Iron Hi-Flo and Iron Transverse grate**

ACO's high capacity grates are designed with large efficient inlets to ensure high water intake, resulting in quick stormwater removal from road surfaces. These features offer the following benefits:

- Easy cleaning with or without grate removal
- Channel can be inspected through the top of the grate
- Leaves do not block inlets



<b>TD200 Grates</b> (to suit 200mm channels)		<b>Length</b> mm	<b>Part</b> No.	<b>Weight</b> kg				
<b>LOAD CLASS D 210kN – AS 3996 (approximate wheel load 8,000kg)</b>								
	Iron Hi-Flo	500	142127	6.1	×	×	✓	×
	Iron Intercept <sup>1</sup> <b>Heelsafe®</b> Anti-Slip	500	142125	8.7	✓	✓	✓	✓
	Iron Transverse	500	142145	6.8	×	×	✓	×

<b>TD300 Grates</b> (to suit 300mm channels)		<b>Length</b> mm	<b>Part</b> No.	<b>Weight</b> kg				
<b>LOAD CLASS D 210kN – AS 3996 (approximate wheel load 8,000kg)</b>								
	Iron Hi-Flo	500	142128	10.5	×	×	✓	×
	Iron Intercept <sup>1</sup> <b>Heelsafe®</b> Anti-Slip	500	142126	14.8	✓	✓	✓	✓
	Iron Transverse	500	142146	11.2	×	×	✓	×

<sup>1</sup> Meets ASME A112.6.3 Section 7.12 (American high heel standard).

**PowerLok® safety clip**  
(optional)



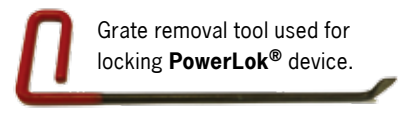
Safety clip sits flush with grate surface and grate cannot be unlocked. The red coloured safety clips provide a visual indication that the grates are locked.

**Specific user requirements**

ACO's grates meet some or all of the legislative requirements described below:

- Wheelchair compliant to AS 1428.2, Clause 9(c). Slots cannot exceed 13mm (width), 150mm (length). Longitudinal grates are to be placed at right angles to the principal direction of travel.
- Grates designed to resist the penetration of a 10mm heel.
- Bicycle tyre penetration resistant to AS 3996. Criteria on slot length dependant on slot width.
- Pedestrian safe grates with slip resistance, rated to AS 4586.

**PowerLok® barless & boltless locking system (standard)**



To open **PowerLok®**, insert tool between rail and **PowerLok®** device.

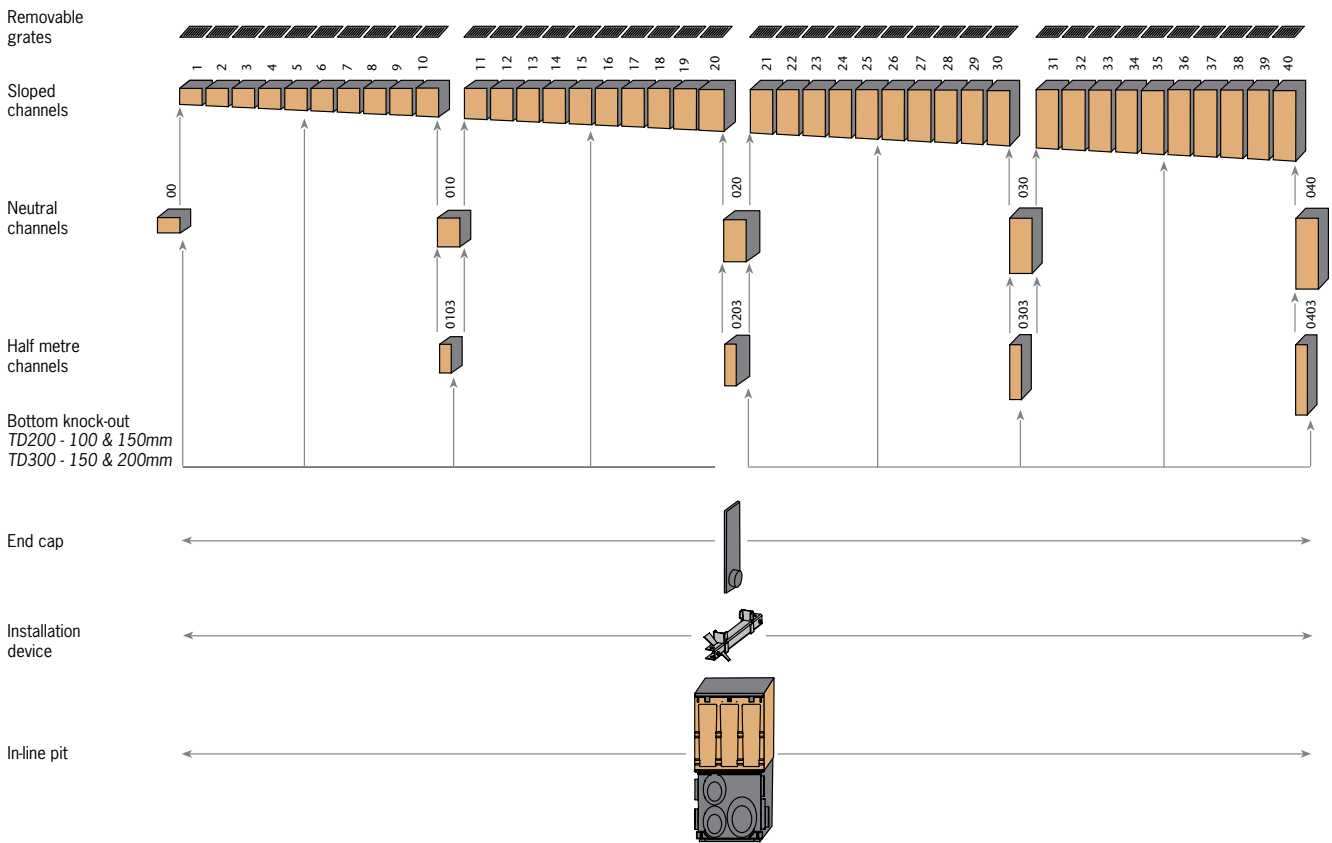


Rotate tool 90°; **PowerLok®** device should push away from rail.



To close, place hook part of tool into 'V' and push towards rail.

**Typical system layout – TD200 / TD300**

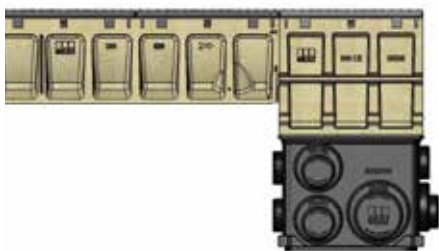


**In-line pit options**

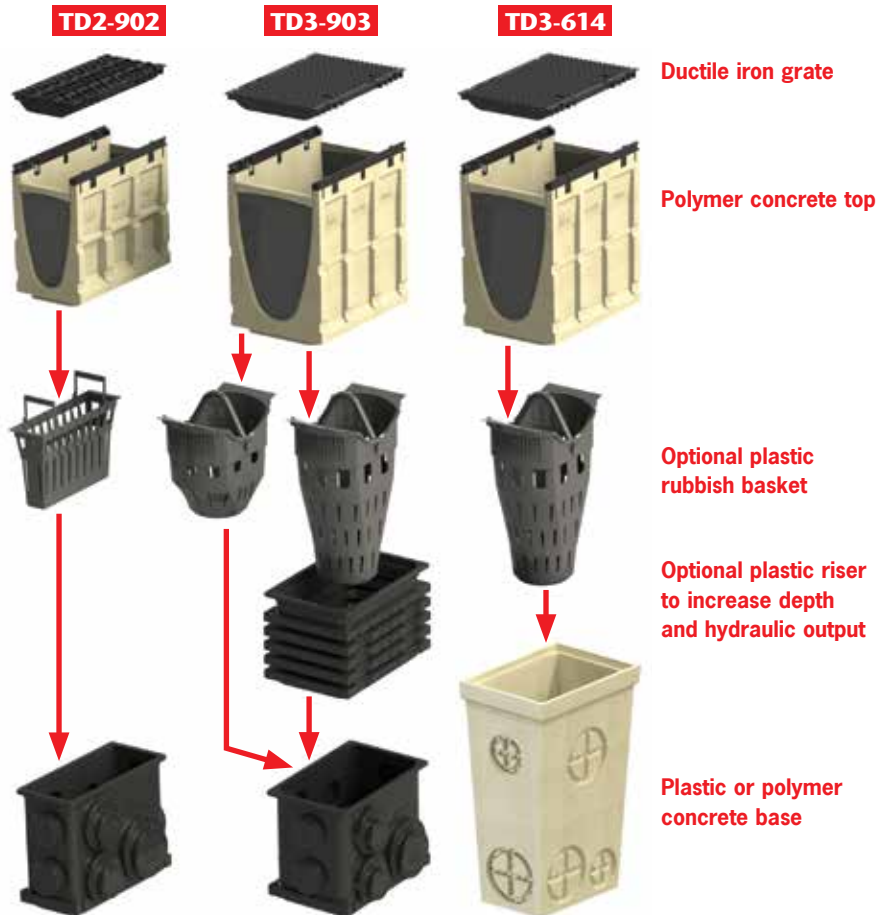
Polymer concrete in-line pits are most commonly used as the outlet to the underground pipework for a trench run. They provide the highest hydraulic output and allow easy access to the pipe system for maintenance.

Type 900 in-line pits are the same width as the trench run.

The polymer concrete in-line top enables the same grate to be used as the trench run for a seamless finish.



TD3-614 in-line pit allows for connection through the long side wall with a reinforced concrete pipe up to DN375.



## Parts table

	TD200 – 200mm internal width			TD300 – 300mm internal width		
	Channel Part No.	Invert <sup>2</sup> mm	Weight kg	Channel Part No.	Invert <sup>2</sup> mm	Weight kg
<b>00 Neutral channel (1m)<sup>1</sup></b>	<b>148041</b>	200	36.1	<b>149041</b>	300	59.1
1 Sloped channel (1m)	148001	205	36.1	149001	305	59.1
2 Sloped channel (1m)	148002	210	36.6	149002	310	59.6
3 Sloped channel (1m)	148003	215	37.1	149003	315	60.2
4 Sloped channel (1m)	148004	220	37.6	149004	320	60.7
5 Sloped channel (1m) <sup>1</sup>	148005	225	38.1	149005	325	61.3
6 Sloped channel (1m)	148006	230	38.6	149006	330	61.9
7 Sloped channel (1m)	148007	235	39.1	149007	335	62.4
8 Sloped channel (1m)	148008	240	39.6	149008	340	63.0
9 Sloped channel (1m)	148009	245	40.1	149009	345	63.5
10 Sloped channel (1m) <sup>1</sup>	148010	250	40.6	149010	350	64.1
<b>010 Neutral channel (1m)<sup>1</sup></b>	<b>148043</b>	250	40.6	<b>149042</b>	350	64.1
<b>0103 Neutral channel (0.5m)<sup>1</sup></b>	<b>148044</b>	250	26.5	<b>149045</b>	350	35.3
11 Sloped channel (1m)	148011	255	41.1	149011	355	64.6
12 Sloped channel (1m)	148012	260	41.6	149012	360	65.2
13 Sloped channel (1m)	148013	265	42.1	149013	365	65.8
14 Sloped channel (1m)	148014	270	42.6	149014	370	66.3
15 Sloped channel (1m) <sup>1</sup>	148015	275	43.1	149015	375	66.9
16 Sloped channel (1m)	148016	280	43.6	149016	380	67.4
17 Sloped channel (1m)	148017	285	44.1	149017	385	68.0
18 Sloped channel (1m)	148018	290	44.6	149018	390	68.5
19 Sloped channel (1m)	148019	295	45.1	149019	395	69.1
20 Sloped channel (1m) <sup>1</sup>	148020	300	45.6	149020	400	69.7
<b>020 Neutral channel (1m)<sup>1</sup></b>	<b>148045</b>	300	45.6	<b>149044</b>	400	69.7
<b>0203 Neutral channel (0.5m)<sup>1</sup></b>	<b>148046</b>	300	29.9	<b>149047</b>	400	38.5
21 Sloped channel (1m)	148021	305	46.1	149021	405	70.2
22 Sloped channel (1m)	148022	310	46.6	149022	410	70.8
23 Sloped channel (1m)	148023	315	47.1	149023	415	71.4
24 Sloped channel (1m)	148024	320	47.6	149024	420	71.9
25 Sloped channel (1m) <sup>1</sup>	148025	325	48.1	149025	425	72.4
26 Sloped channel (1m)	148026	330	48.6	149026	430	73.0
27 Sloped channel (1m)	148027	335	49.1	149027	435	73.6
28 Sloped channel (1m)	148028	340	49.6	149028	440	74.1
29 Sloped channel (1m)	148029	345	50.1	149029	445	74.7
30 Sloped channel (1m) <sup>1</sup>	148030	350	50.6	149030	450	75.3
<b>030 Neutral channel (1m)<sup>1</sup></b>	<b>148047</b>	350	50.6	<b>149046</b>	450	75.3
<b>0303 Neutral channel (0.5m)<sup>1</sup></b>	<b>148048</b>	350	32.0	<b>149049</b>	450	41.8
31 Sloped channel (1m)	148031	355	51.2	149031	455	75.8
32 Sloped channel (1m)	148032	360	51.7	149032	460	76.4
33 Sloped channel (1m)	148033	365	52.2	149033	465	76.9
34 Sloped channel (1m)	148034	370	52.7	149034	470	77.5
35 Sloped channel (1m) <sup>1</sup>	148035	375	53.2	149035	475	78.1
36 Sloped channel (1m)	148036	380	53.7	149036	480	78.6
37 Sloped channel (1m)	148037	385	54.2	149037	485	79.2
38 Sloped channel (1m)	148038	390	54.7	149038	490	79.7
39 Sloped channel (1m)	148039	395	55.2	149039	495	80.3
40 Sloped channel (1m) <sup>1</sup>	148040	400	55.7	149040	500	80.8
<b>040 Neutral channel (1m)<sup>1</sup></b>	<b>148049</b>	400	55.7	<b>149048</b>	500	80.8
<b>0403 Neutral channel (0.5m)<sup>1</sup></b>	<b>148050</b>	400	36.0	<b>149050</b>	500	45.5
Type 900 In-line pit (0.5m) <sup>3</sup>	142687	843 <sup>5</sup>	32.3	142688	956 <sup>5</sup>	39.9
Type 900 In-line plastic rubbish basket	13999	–	0.5	98653	–	1.6
Optional plastic riser				141729	300	4.5
Plastic rubbish basket – long				98665	–	1.8
Type 614 in-line pit (0.5m) <sup>4</sup>				142689	1261 <sup>5</sup>	103.2
Universal end cap	96823	420 <sup>5</sup>	0.6	96827	520 <sup>5</sup>	1.1
Debris strainer for 100mm knockout	93488	–	0.1			
Installation device	97478	–	1.8	97479	–	2.2
Grate removal tool	01318	–	0.1	01318	–	0.1
<b>PowerLok safety clip</b>	<b>10443</b>	–	–	<b>10443</b>	–	–



### Notes:

- These channels have a knock-out for a vertical outlet:  
TD200 – 100mm and 150mm round, TD300 – 150mm and 200mm round.
- Inverts shown are male end, for female invert depths – subtract 5mm from male invert (except neutral channels where it will be the same as the male invert).  
To calculate overall channel depth, add 25mm to invert depth.
- Type 900 In-line pit assembly (Polycrete® top and plastic base).
- Type 614 In-line pit assembly (Polycrete® top and Polycrete® base).
- Overall depth of in-line pit and end caps.

## Technical support and services

ACO has an established Technical Services Department with many years experience advising on surface drainage in road applications.

This free service is offered with no obligation and is supported with extensive, high quality information, brochures and technical documentation.

Services include advice at project design stage through to on-site support as required.

## Trench and grate hydraulics

- Used to correctly size up trench drains
- Determine pit spacings
- Allow gutter flow width to be calculated
- Grate intake testing based on experimental results and software developed by the UNSW Water Research Laboratory

## Certification

- Certificate of Compliance/Conformance available
- NATA endorsed load test reports to AS 3996
- NATA accredited ACO Laboratory – Accreditation No: 15193

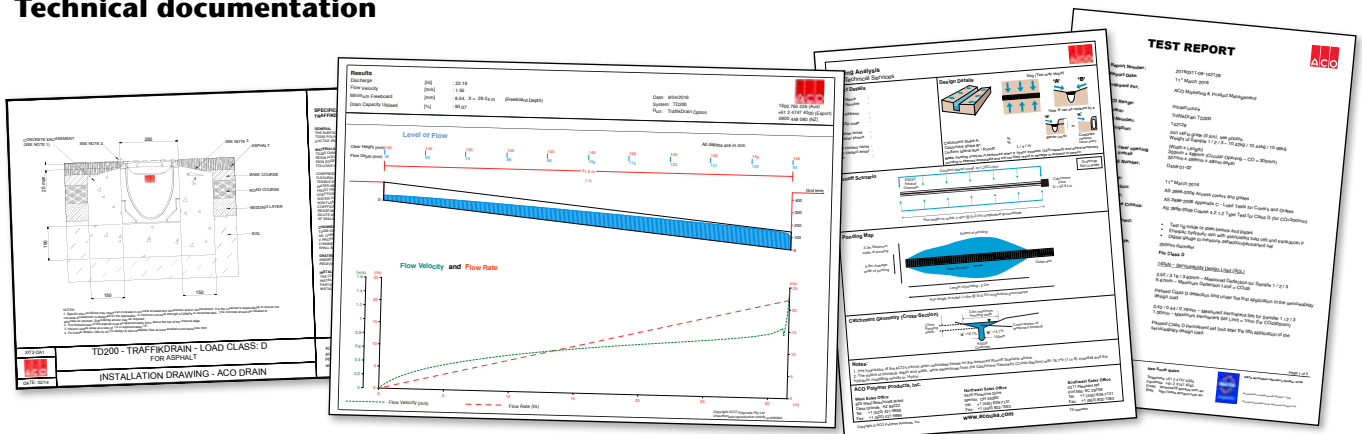


## Installation

- Plan and long section drawings for complex layouts
- Recommended installation drawings
- Installation cost estimate
- Cross section detail of trench drain with standard kerb and gutter
- Pit connection detail with standard Road Authority pits
- Step by step site installation manual and installation device instructions with templates are available on ACO's website



## Technical documentation



## ACO Polycrete Pty Ltd

### Head Office:

134-140 Old Bathurst Road  
Emu Plains NSW 2750

Sales: 1300 765 226  
+61 2 4747 4000 (International)  
Fax: +61 2 4747 4040  
Email: sales@acoaus.com.au  
Web: www.acoaus.com.au

Branches in: New South Wales/Australian Capital Territory  
Victoria/Tasmania  
South Australia/Northern Territory  
Queensland  
Western Australia

### Follow us on



© 2017 ACO Polycrete Pty Ltd. All reasonable care has been taken in compiling the information in this document. All recommendations and suggestions on the use of ACO products are made without guarantee since the conditions of use are beyond the control of the company. It is the customer's responsibility to ensure that each product is fit for its intended purpose and that the actual conditions are suitable. ACO Polycrete Pty Ltd. pursues a policy of continuous product development and reserves the right to amend specifications without notice.

